

Industrial Requirements for Aircraft Design

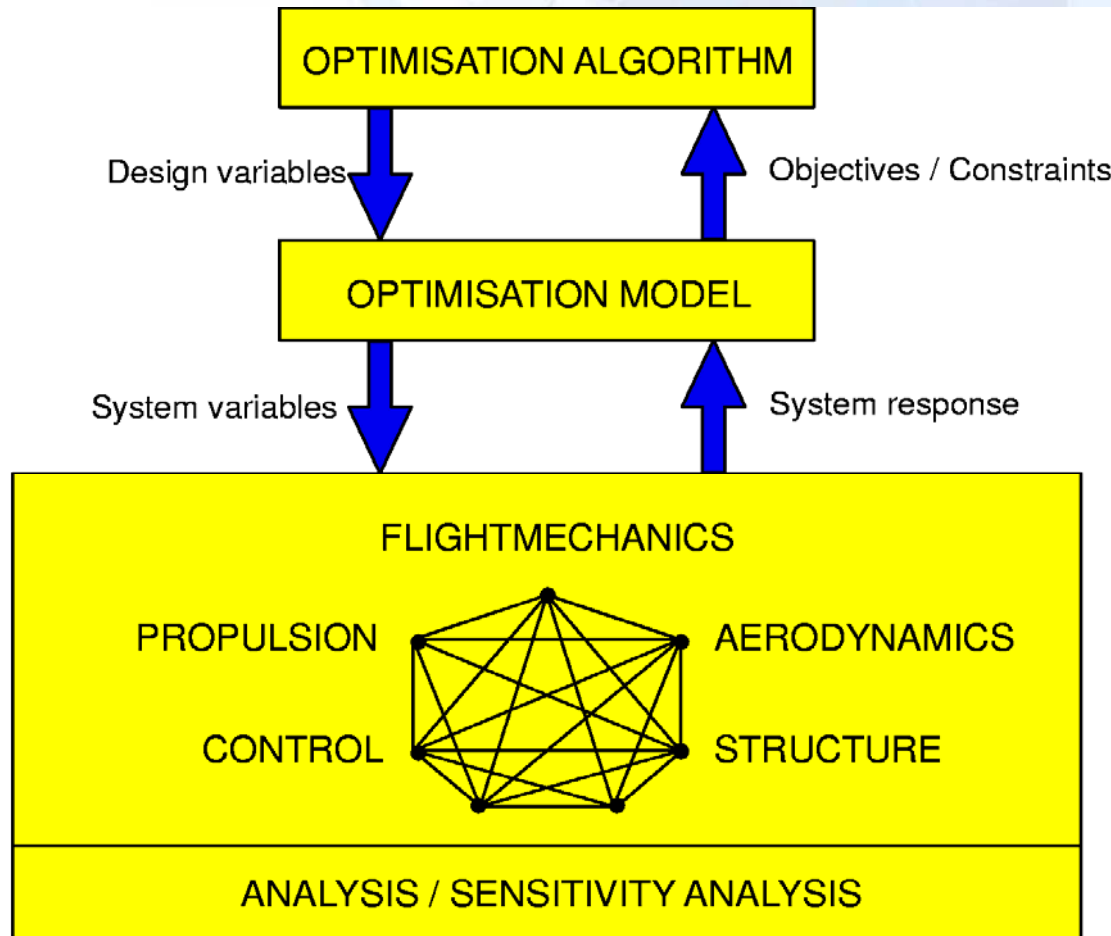


W. Haase, EADS Military Aircraft, Munich, Germany

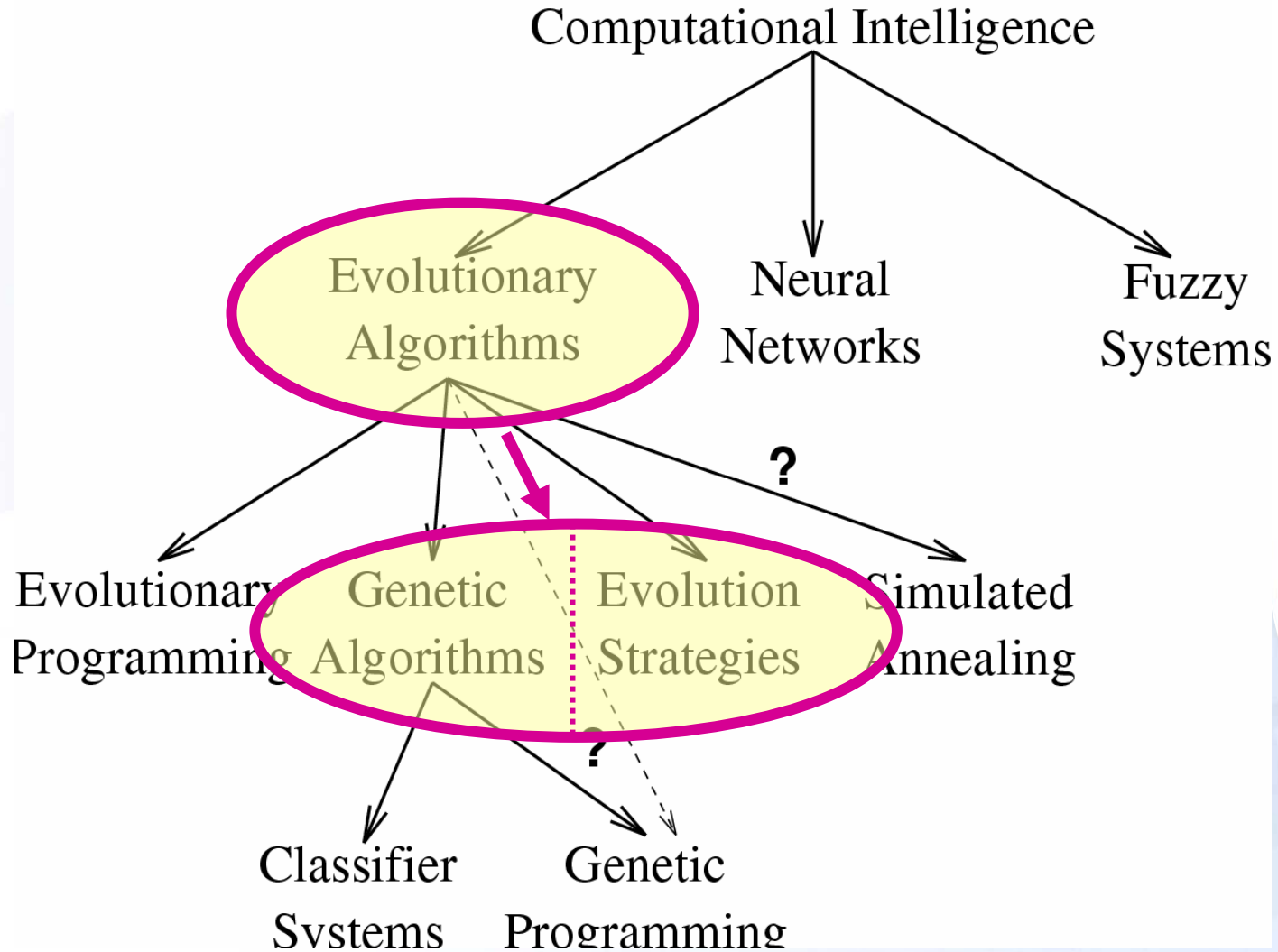
Introduction

- Aircraft design
- Optimisation with evolutionary algorithms
- Pareto frontier – a modelling and engineering challenge – based on
- Airfoil optimisation
- Flap optimisation
- Multi-disciplinary optimisation
- Wing optimisation with CATIA_v5

Network of influences in aircraft design optimisation



Optimisation using evolutionary algorithms



Idea: Mimic natural evolution (1/2)

1. Set of candidate solutions (individuals): *Population*

2. Generating candidates

- *Reproduction*: Copying an individual
- *Crossover (Recombination)*: ≥ 2 parents $\rightarrow \geq 2$ children
- *Mutation*: 1 parent \rightarrow 1 child

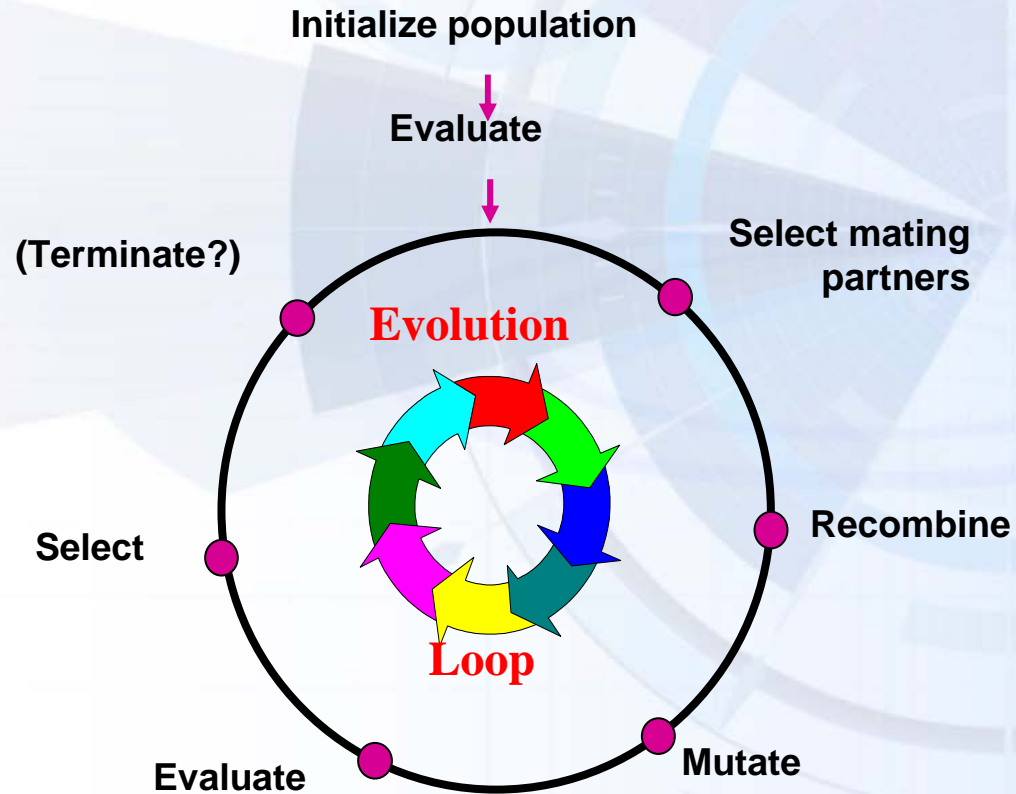
3. Quality measure of individuals:
Fitness function, objective function

4. Survival-of-the-fittest principle

History:

1962	L.J. Fogel:	<i>Evolutionary Programming</i>
1962	Holland:	<i>Genetic Algorithms</i>
1965	Rechenberg & Schwefel:	<i>Evolution Strategies</i>

Idea: Mimic natural evolution (1/2)



The Optimiser

The FRONTIER technology stems from a former EU ESPRIT project with the (targeted) design sectors:

Industrial products



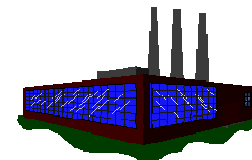
Consumer Products



Industrial Equipment



Manufacturing Processes



The Optimiser

- *FRONTIER* addresses design optimisation problems which have one or **several objectives** to be optimised simultaneously
- Tradeoffs conducted by *FRONTIER* are expressed in terms of the limiting **Pareto boundaries** in objective space
- *FRONTIER*'s **decision support tool (MCDM)** helps to clarify the relative importance of the objectives (non-dominated individuals on Pareto bd)
- GUI supported, based on **JAVA and CORBA** for parallel design evaluation
- Current version is *FRONTIER_v3.1* featuring genetic algorithms, evolutionary strategies, gradient based methods together with response-surface approaches, kriging, neural nets, and robust design

„Work-around“ for optimisation

- Problem recognition
- Problem building blocks
- Analysis tool for running optimisation problem **automatically**
- Definition of
 - Design parameters (Input to analysis – will be provided by optimiser)
 - Constraints
 - Objective function(s)
 - Other parameters going to be monitored
- For shape optimisation:
 - Parameterisation
 - Mesh generation

ES versus GA

- Often **real-value search spaces**, \mathbb{R}^n .
- **Emphasis on mutation**: n-dimensional, normally distributed, expectation zero.
- Different recombination operators.
- **Deterministic selection**: (μ, λ) , $(\mu + \lambda)$
- **Self-adaptation of strategy parameters**.
- Creation of **offspring surplus**, i.e., $\lambda \gg \mu$.

**Evolutionary
Strategies**

- Often **binary search spaces**, $\{0,1\}^m$
- Mutation by means of bit inversion; low probability p .
- **Emphasis on recombination**.
- **Probabilistic selection**.
- *Constant* control parameters.
- No offspring surplus.

**Genetic
algorithms**

Multi-objective optimisation

Minimise

$$f(x) = (f_1(x), f_2(x), \dots, f_n(x))$$

with

$$x = (x_1, \dots, x_n) \in X \quad (e.g. \mathbb{R}^n),$$
$$f(x) \in \mathbb{R}^n, \quad m, n \in \mathbb{N}$$

Then

a dominates $b \iff$

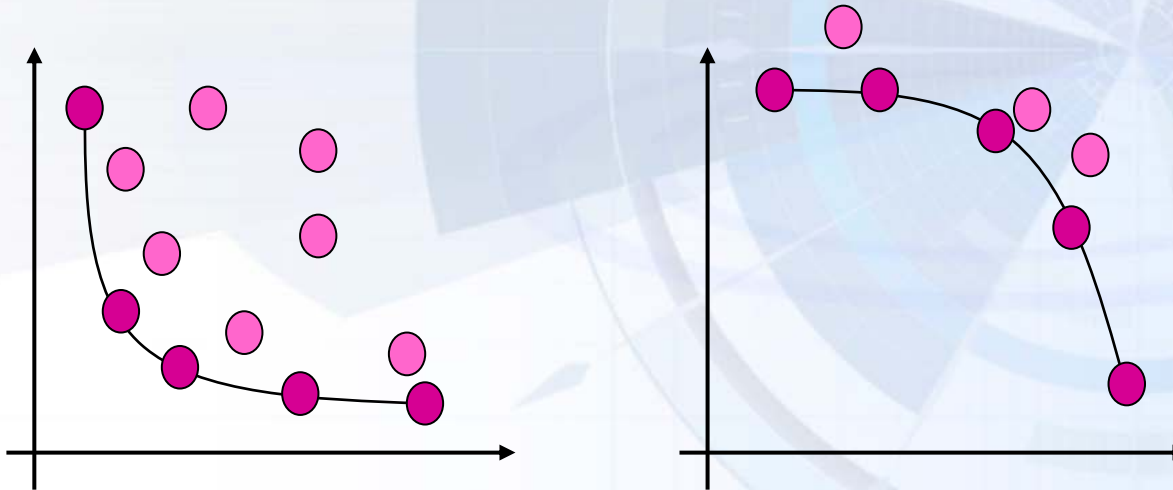
$$\forall i \in \{1, \dots, n\}: f_i(a) \leq f_i(b) \wedge$$

$$\exists j \in \{1, \dots, n\}: f_j(a) < f_j(b).$$

In case of minimisation, for maximisation using $>$ accordingly

Multi-objective optimisation

Non-dominated vectors/solutions/individuals define
Pareto-Front (convex, concave)

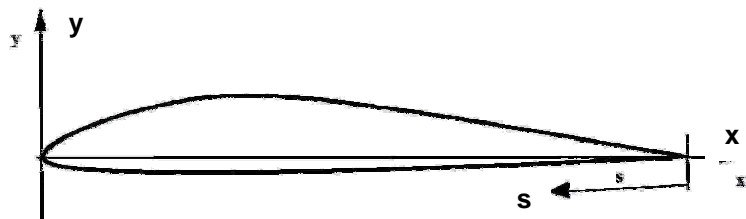


Let's assume an example ...

Inverse 2-point airfoil design - Test Case Description

- Minimisation of an objective function which is the difference between computed/optimised pressure distribution at two different design points with pre-defined target pressures (originally proposed by T. Labruyere, NLR)
- The objective function reads:

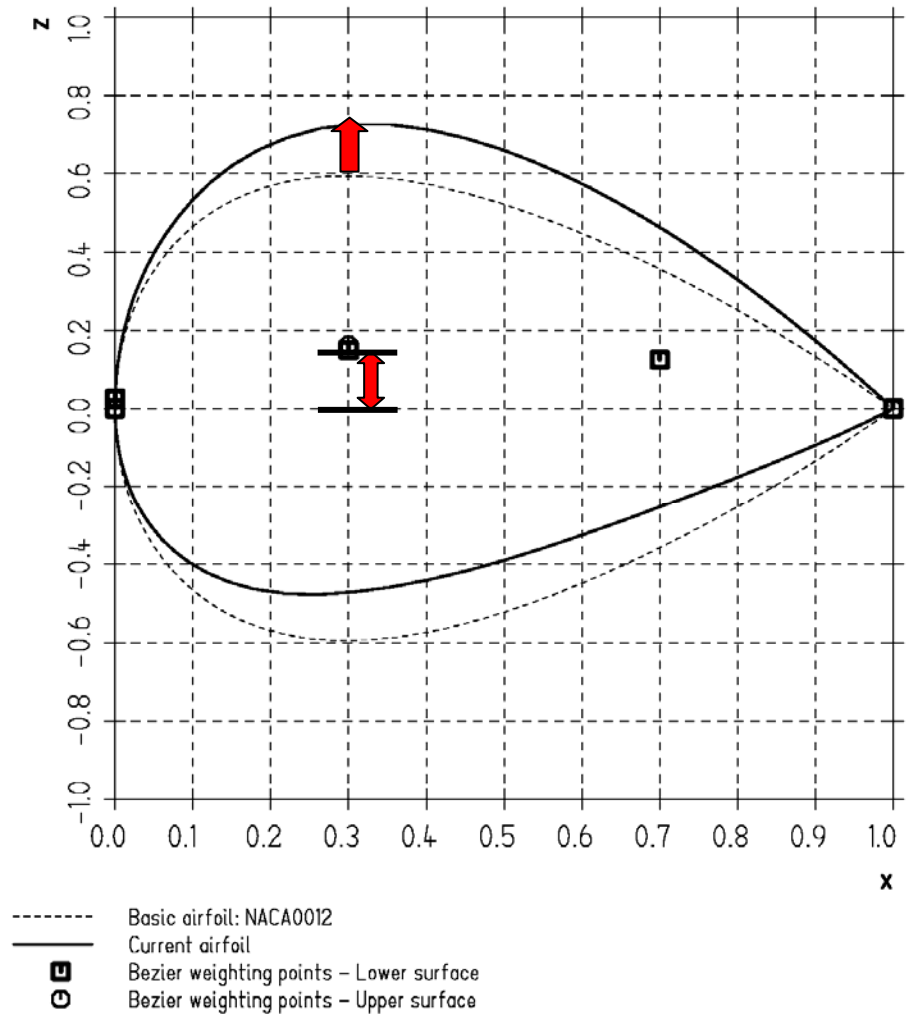
$$F(\alpha_1, \alpha_2, x(s), y(s)) = \sum_{n=1}^2 \left[W_n \int_0^1 \left(C_p^n(s) - C_{p,target}^n(s) \right)^2 ds \right]$$



Geometry Parameterisation - Bezier Splines

Illustrative example for parametrisation

- Starting airfoil: NACA4412 or arbitrary
- Cubic Bezier Splines with a variable number of control/weighting points
- y-values of Bezier control points being added/subtracted from starting airfoil contour



Inverse 2-point airfoil design - Test Case Description

Two different design conditions (i=1,2):

i=1: Typical **high-lift** airfoil at subsonic conditions

i=2: Typical high-speed/**low drag** airfoil at transonic conditions

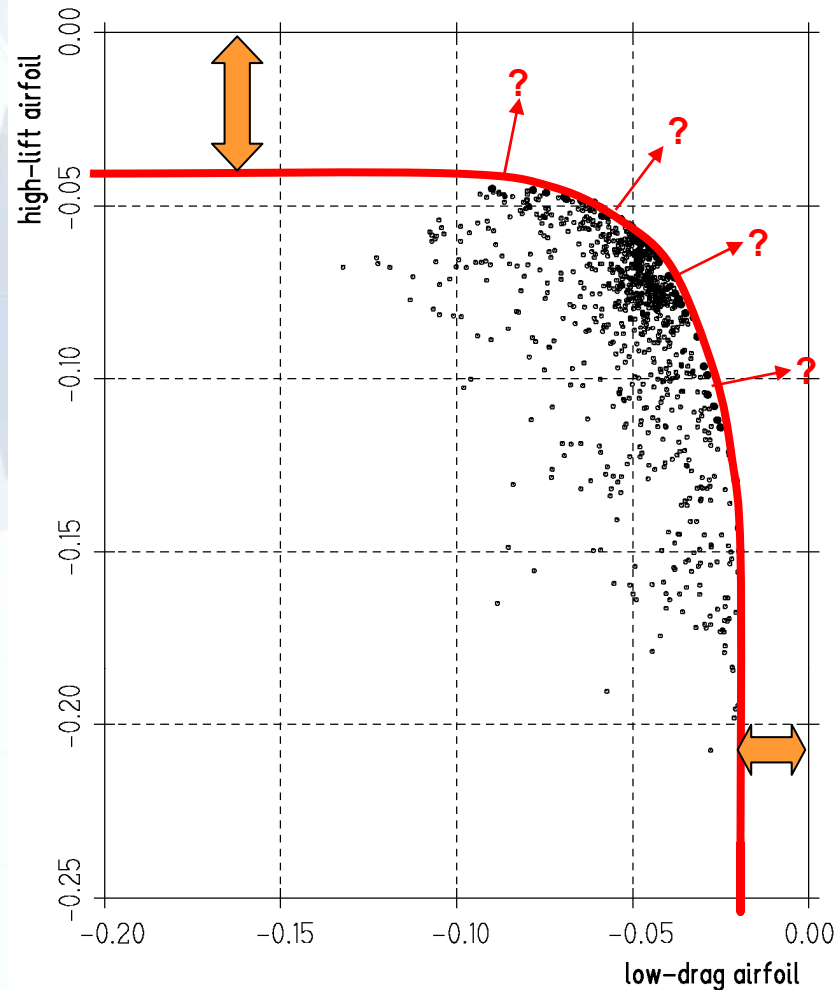
Case	i=1	i=2
Ma	0.20	0.77
Re	5×10^6	10^7
Incidence	10.8°	1.0°
X_{trans}/c	0.03	0.03

Inverse 2-point airfoil design - Parameterisation

Axes values:
Objective function =
Difference in pressure

**Pareto “gap” due to
Parameterisation !!!**

**But what about
different
optimisation/Pareto
scenarios ?**



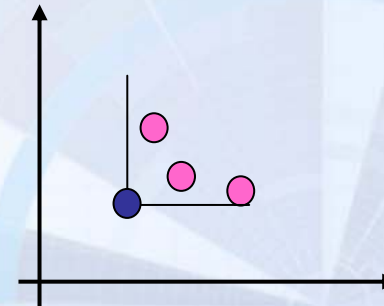
Multi-objective optimisation with DES single parent optimisation

Mode I

Selection criteria:

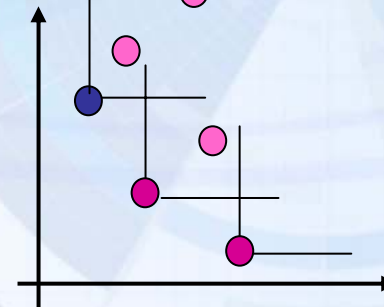
1. **Dominance**

Only **one non-dominated individual**:
parent of the next generation, otherwise



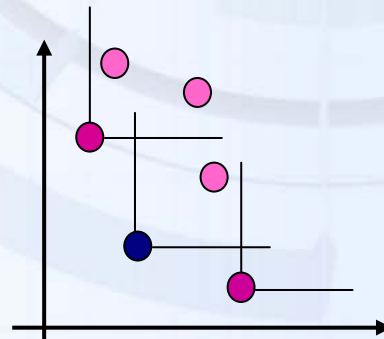
2. **Number of individuals dominated**

Only **one individual with maximum number of individuals dominated**:
parent of the next generation, otherwise



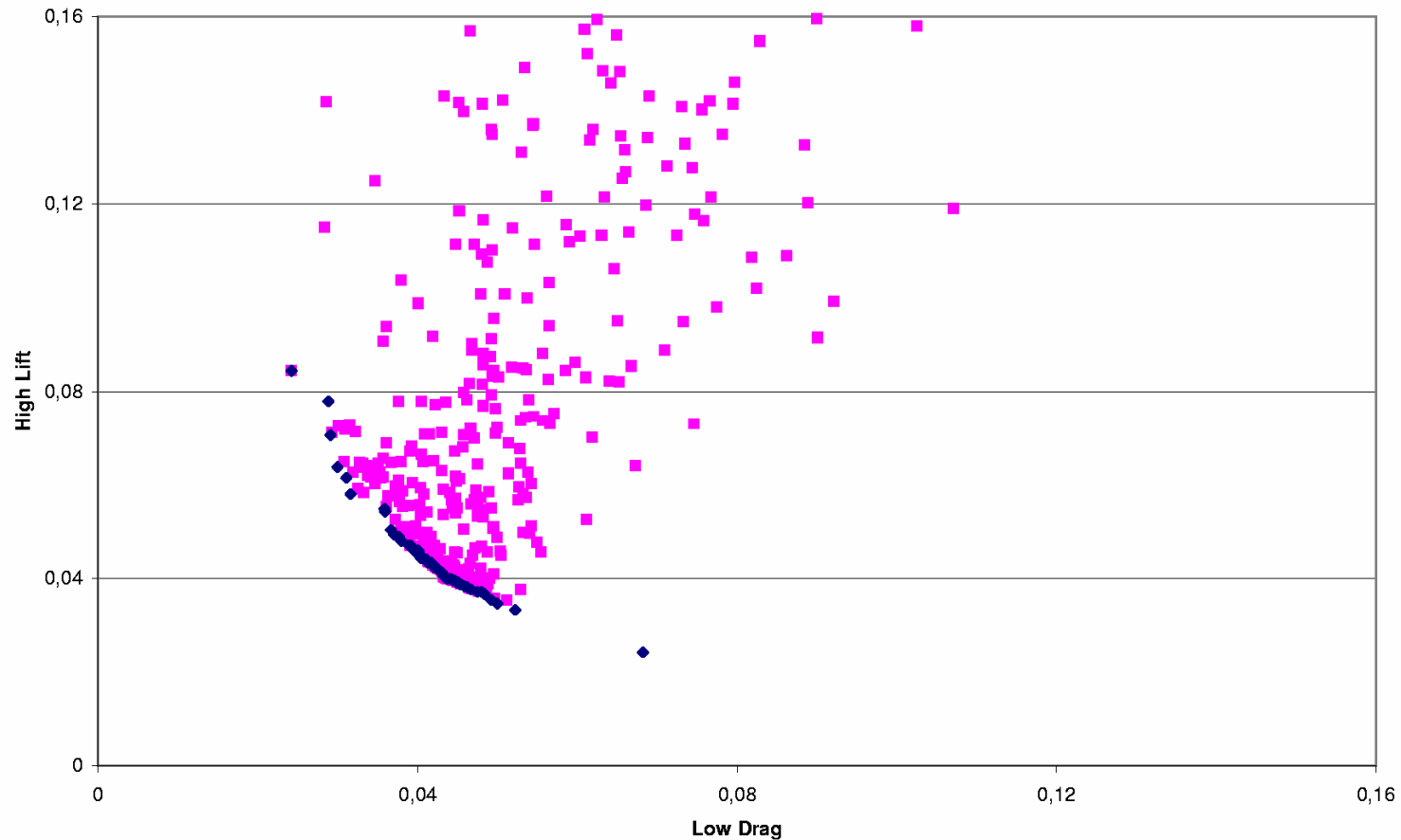
3. **Distance to origin of search space**

Individual with shortest distance to
origin of search space:
parent of next generation



Multi-objective optimisation with DES single parent optimisation

Mode I with (1+10) strategy



Multi-objective optimisation with DES single parent optimisation

Mode II

Selection criteria:

1. **Dominance**

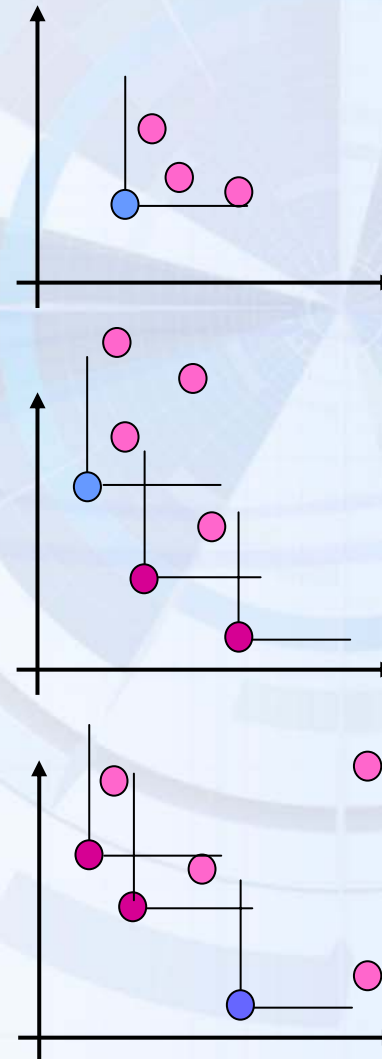
Only **one non-dominated individual**:
parent of the next generation, otherwise

2. **Number of individuals dominated**

Only **one individual with maximum number of individuals dominated**:
parent of the next generation, otherwise

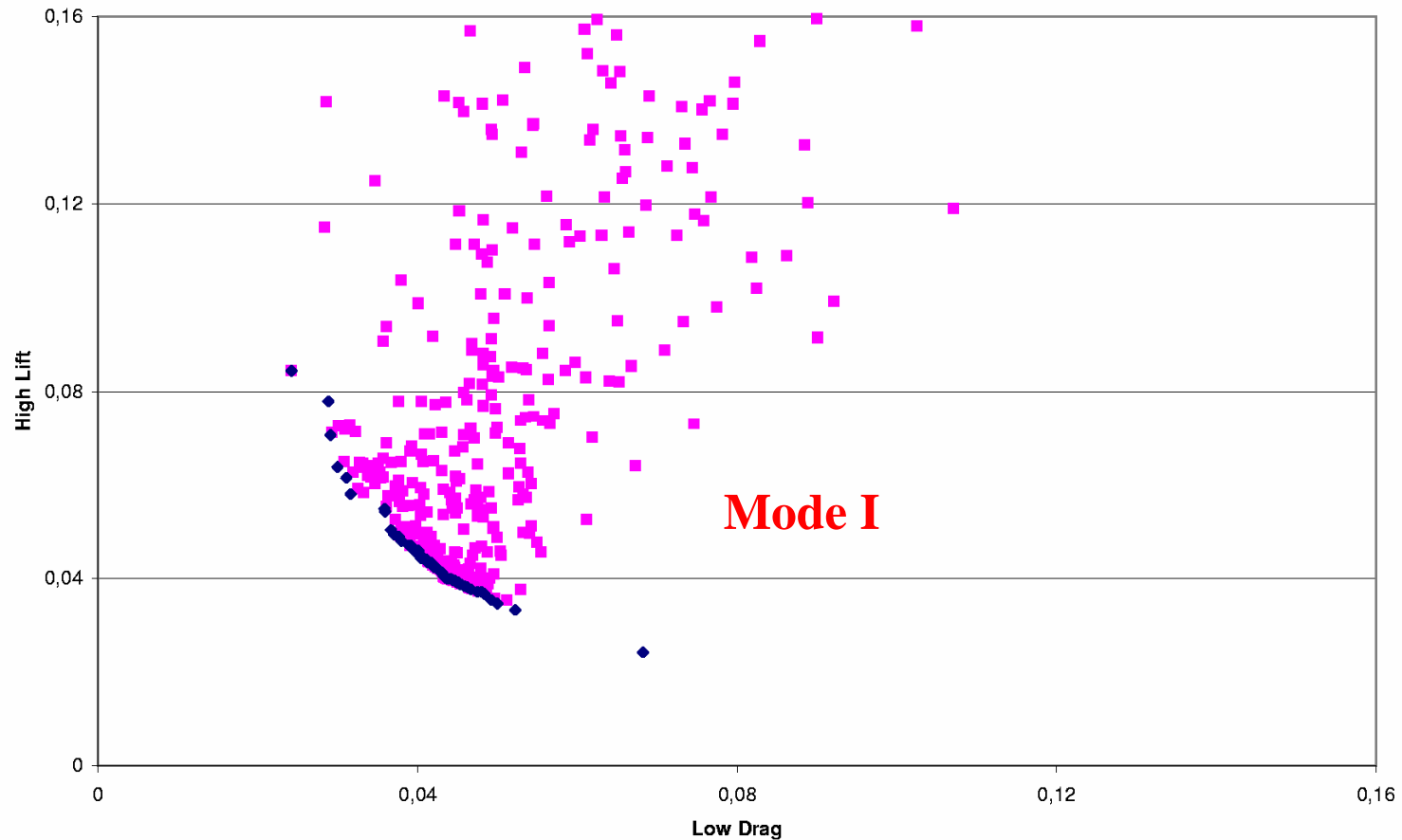
3. **Distance to other individuals**

Individual with **largest distance to other individuals** with the above properties: parent of next generation



Multi-objective optimisation with DES single parent optimisation

Mode II with (1+10) strategy



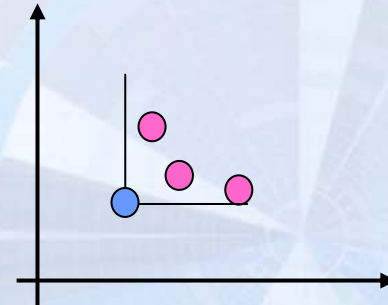
Multi-objective optimisation with DES single parent optimisation

Mode III

Selection criteria:

1. **Dominance**

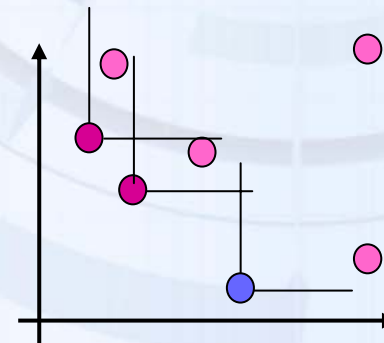
Only **one non-dominated individual**:
parent of the next generation, otherwise



2. Number of individuals dominated
Only **one individual with maximum number of individuals dominated**:
parent of the next generation, otherwise

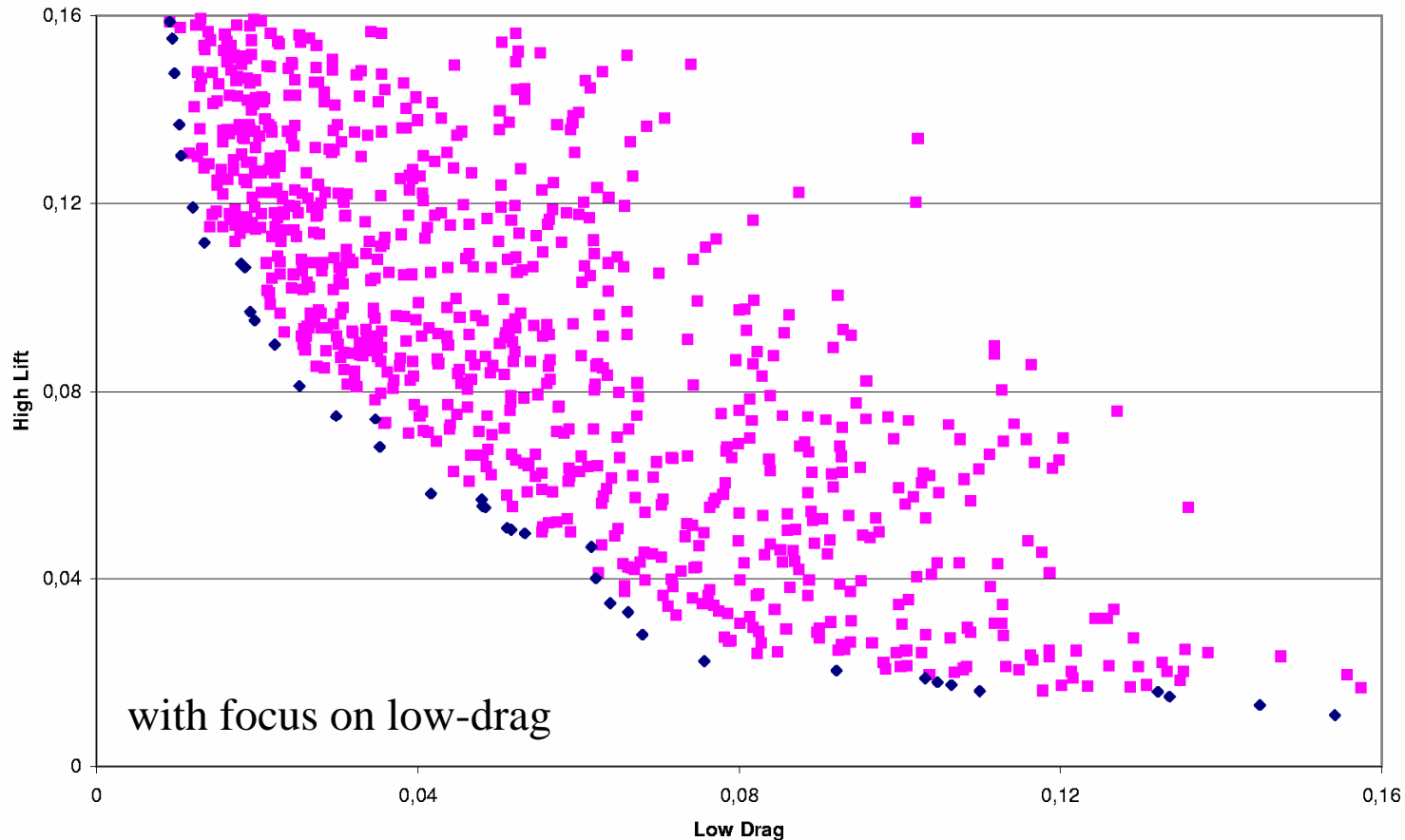
3. **Distance to other individuals**

Individual with **largest distance to other individuals** with the above properties: parent of next generation



Multi-objective optimisation with DES single parent optimisation

Mode III with (1+10) strategy



Inverse 2-point airfoil design - Numerical approach

Navier-Stokes method in use:

- 2D (full) Navier-Stokes method
- Finite volume approach
- Runge-Kutta method (3.1 scheme) with 2nd and 4th-order damping
- Multigrid/multi level approach
- 1/2-equation turbulence models:
 - Johnson-Coakley for transonic flow
 - Johnson-King for subsonic flow



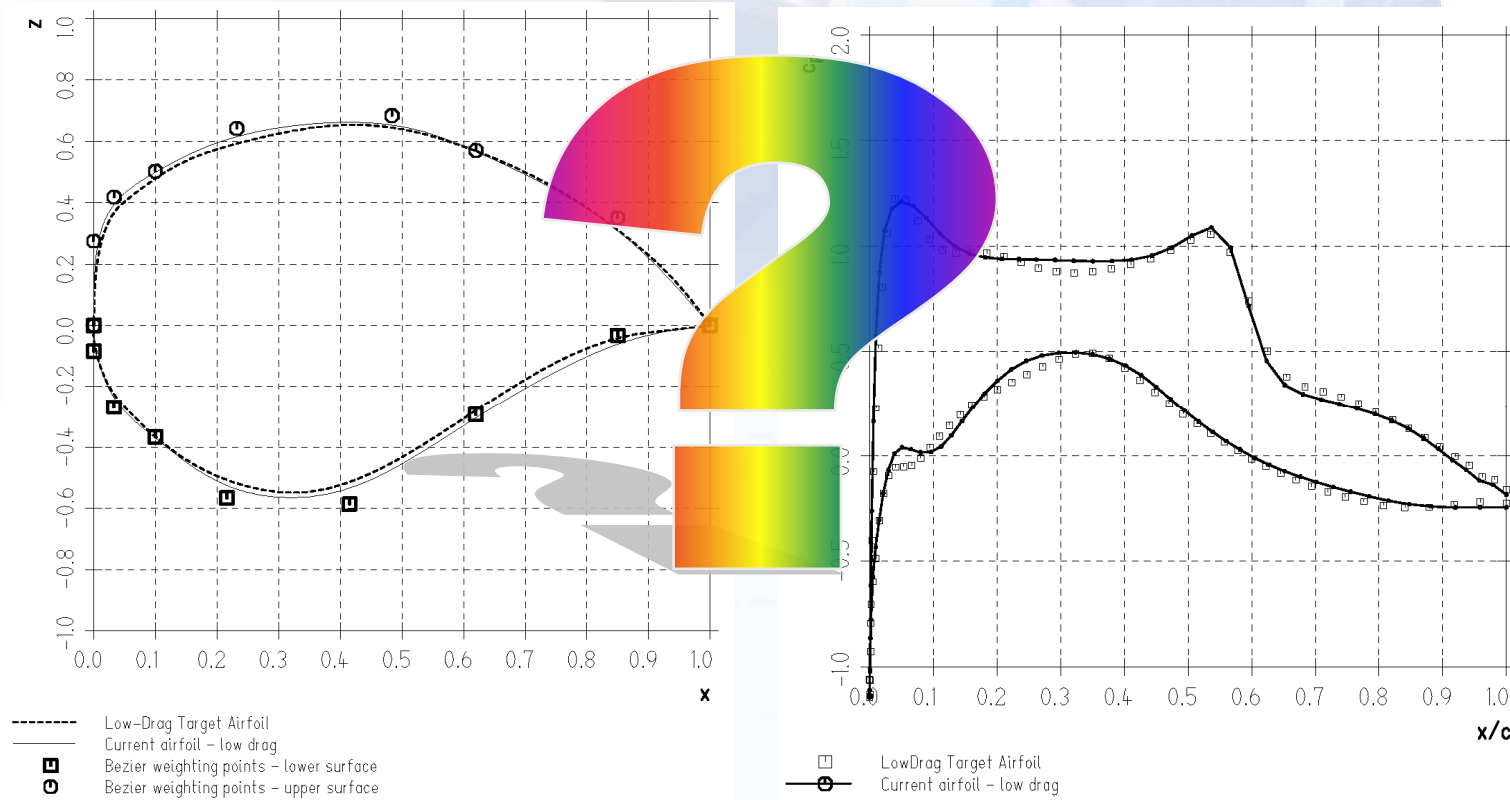
- Mesh resolution has been set to the lowest possible level (with respect to predictive accuracy) of 128x32 mesh points
- Computation time for one individual: < 60 sec. on a PC
- Starting airfoil: NACA4412 (gradient based method or „scratch“ in case of EA)

Inverse airfoil design - GA results (64x16)

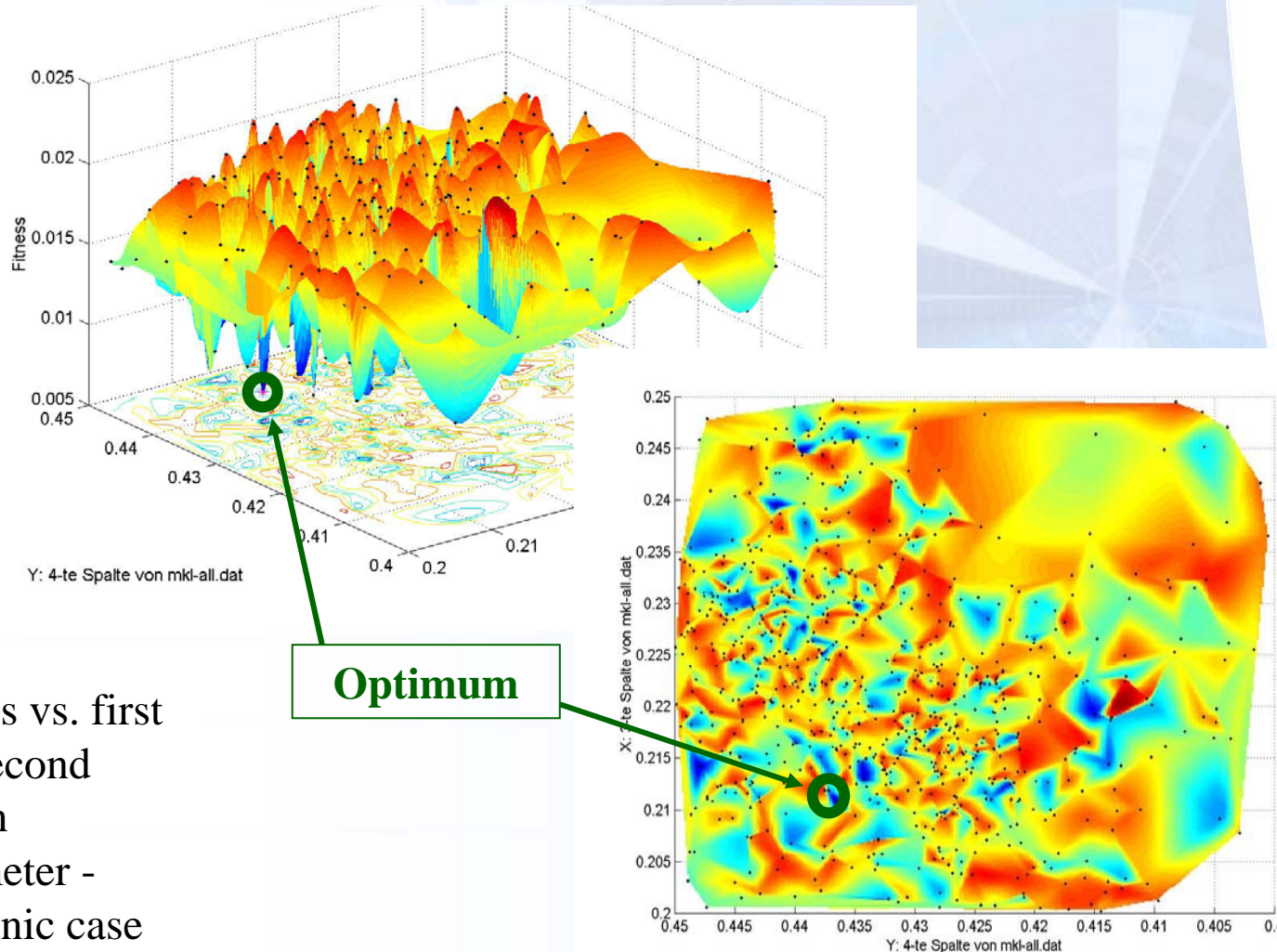
Only transonic case, individual 946 as 'best' re-design

Shape

Pressure



Inverse airfoil design - ES results



Fitness vs. first
and second
design
parameter -
transonic case

Optimum

Inverse 2-point airfoil design - GA results (64x16)

Individual 25 is the best non-dominated individual for the high lift airfoil with objective function values of:

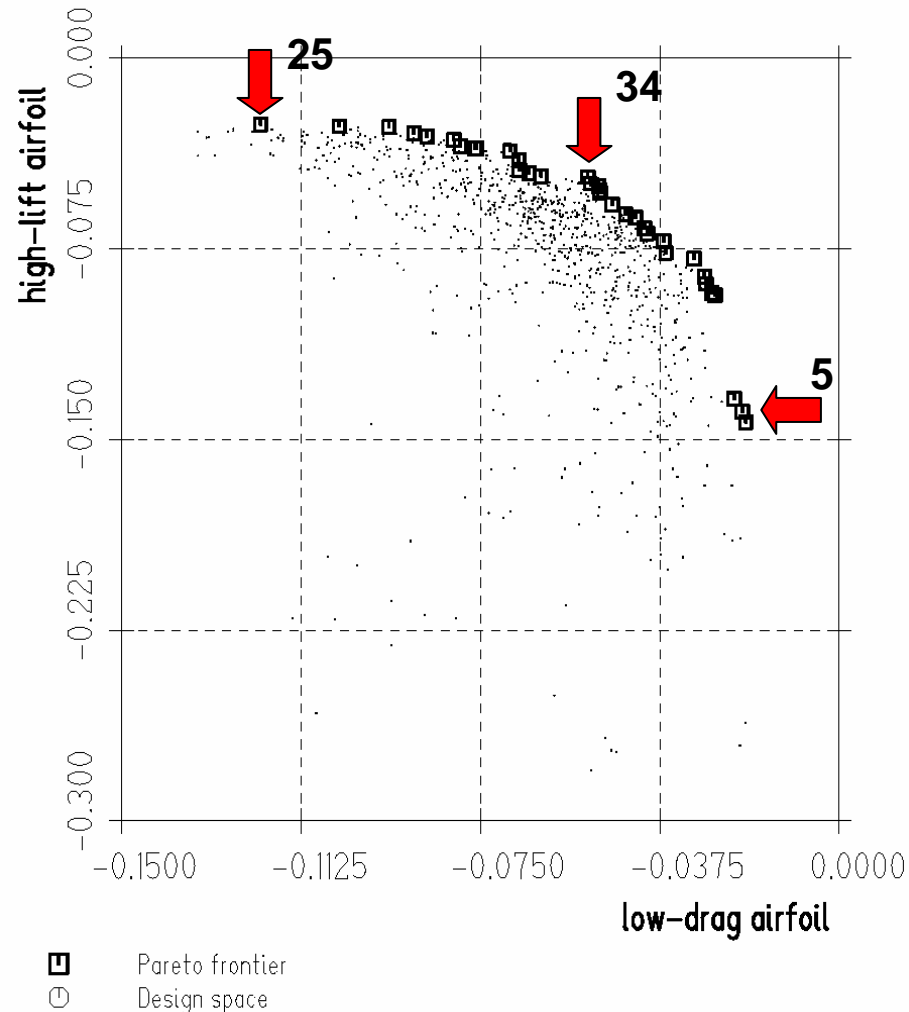
LD: $1.21 \cdot 10^{-1}$

HL: $2.60 \cdot 10^{-2}$

Individual 5 denotes the best low-drag, non-dominated individual with objective function values of:

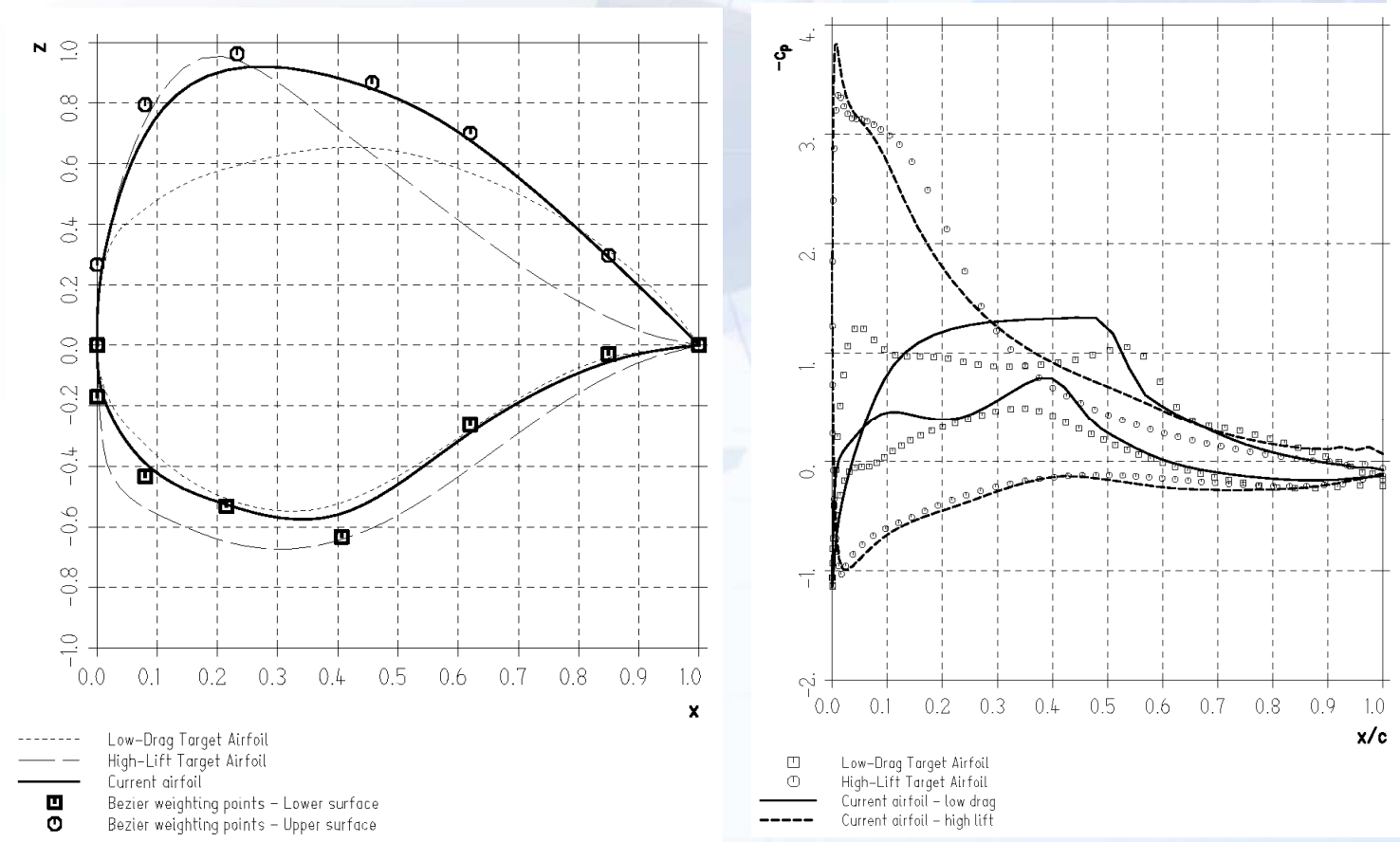
LD: $2.03 \cdot 10^{-2}$

HL: $1.39 \cdot 10^{-1}$



Inverse 2-point airfoil design - GA results (64x16)

Non-dominated **individual 34** from Pareto frontier as an engineering compromise between low-drag and high-lift airfoil



By the way: Airfoil (RAE2822) drag minimisation

A three-point design

Design points:

1. $M_1 = 0.734$, $\alpha_1 = 2.8^\circ$, $Re = 6.5 \times 10^6$
2. $M_2 = 0.754$, $\alpha_2 = 2.8^\circ$, $Re = 6.2 \times 10^6$
3. $M_3 = 0.680$, $\alpha_3 = 1.8^\circ$, $Re = 5.7 \times 10^6$

Objective:

$$OBJ = 2 C_d(\alpha_1, M_1) + C_d(\alpha_2, M_2) + C_d(\alpha_3, M_3)$$

Constraints:

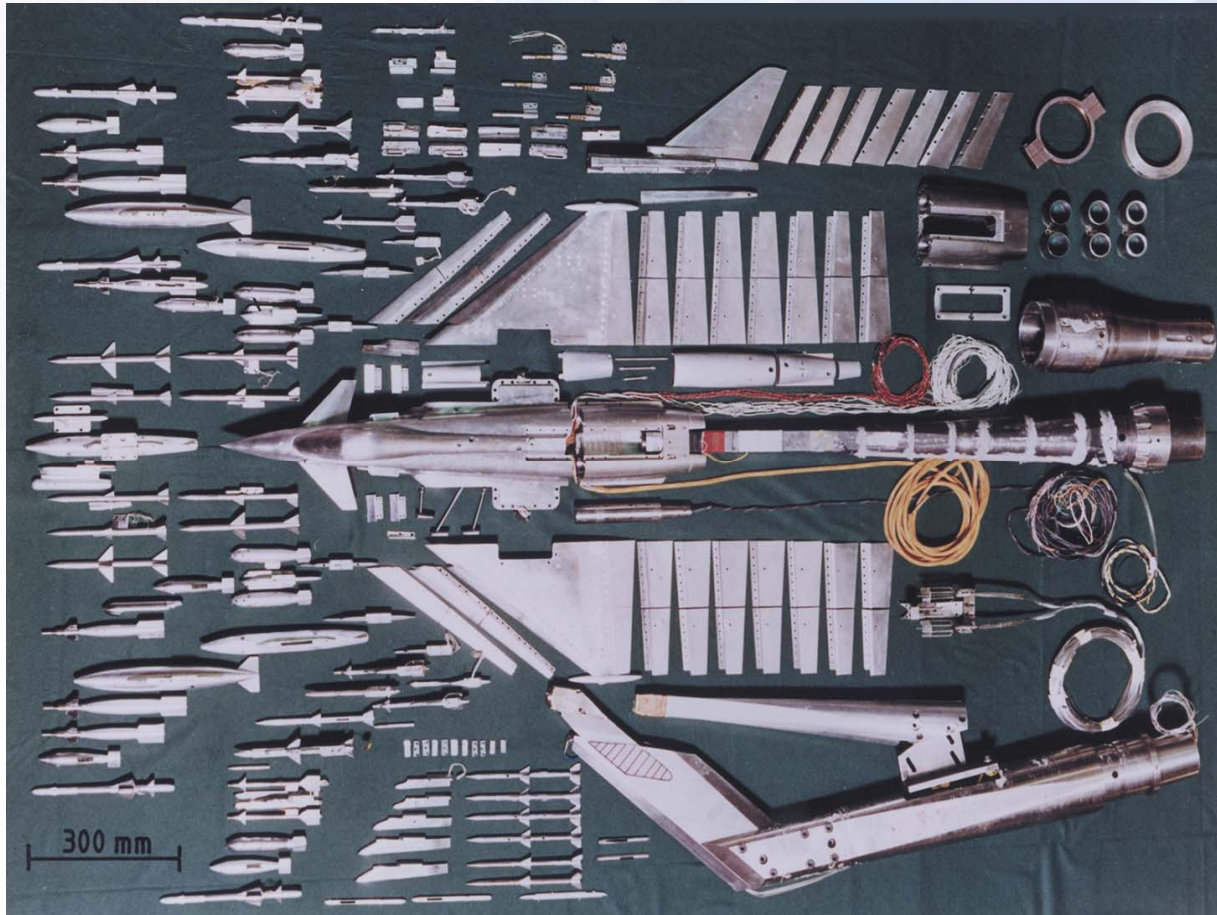
1. $C_l(\alpha_1, M_1) \geq C_l^t(\alpha_1, M_1)$,
2. $C_m(\alpha_1, M_1) \simeq C_m^t(\alpha_1, M_1)$ - variation of $\pm 2\%$ allowed,
3. $C_l(\alpha_2, M_2) \geq C_l^t(\alpha_2, M_2)$,
4. $C_m(\alpha_2, M_2) \simeq C_m^t(\alpha_2, M_2)$ - variation of $\pm 2\%$ allowed,
5. $C_l(\alpha_3, M_3) \geq C_l^t(\alpha_3, M_3)$,
6. $C_m(\alpha_3, M_3) \simeq C_m^t(\alpha_3, M_3)$ - variation of $\pm 2\%$ allowed,
7. leading – edge – radius $\geq 0.9 l.e.r^t$,
8. trailing – edge – angle $\geq 0.8 t.e.a^t$,
9. thickness(5%) $\geq 0.96 th.^t(5\%)$.

Optimisation of canard and leading edge flap settings



Optimisation of canard and leading edge flap settings

„Experimental optimisation“



Optimisation of canard and leading edge flap settings

Objectives:

Lift = C_L → Maximum

Drag = C_D → Minimum

Constraints:

- trimability within t.e. flap deflection limits
- foreplane shear load limits
- actuator load limits
- sufficient rudder effectiveness (t.e. flap/canard)
- load factor (n_z) limits
- wing dihedral $dc_l/d\beta$ limits (lateral stability)
- long. stability constraints ($dcm/d\alpha$)

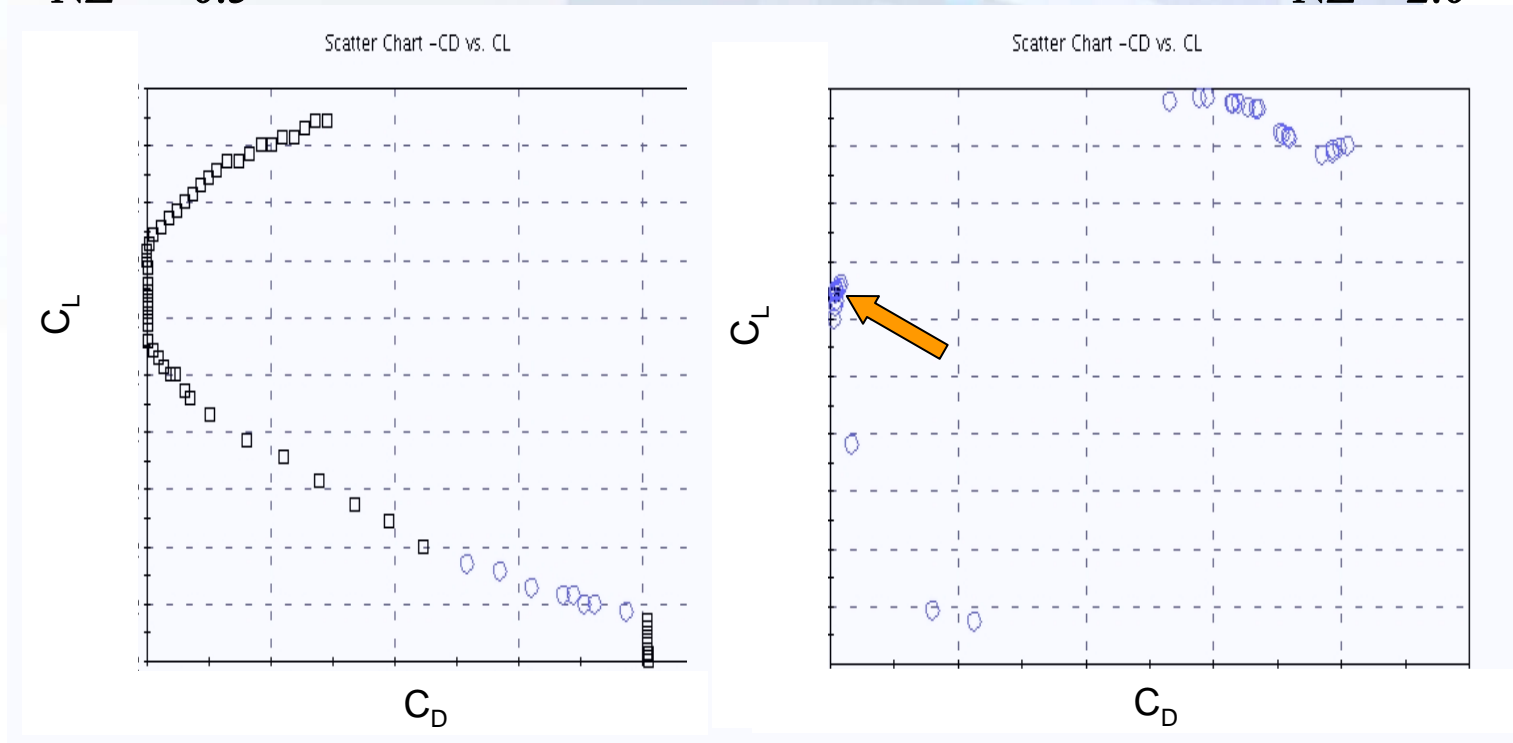
Optimisation of canard and leading edge flap settings

Trimming of loads

Mach = 1.2, Alt. = 30,000 ft, Canard setting: “real”, $C_{d,min}$ search

NZ = -0.5

NZ = 2.0



X31 wing performance optimisation

Multi-objective, multi-disciplinary optimisation

- **Maximisation of roll rate** and
- **Minimisation of structural weight** for various relevant loads
- Use of GA approach
- Spanwise divided & deflected flaps
- Continuous and discrete design parameter



X31 wing performance optimisation

The test case is based on the following flow and structure parameters:

Flow parameters:

Mach-number [-] = 1.2
 Stagnation_pressure [N/m**2]= 102100.0

Structural constraints:

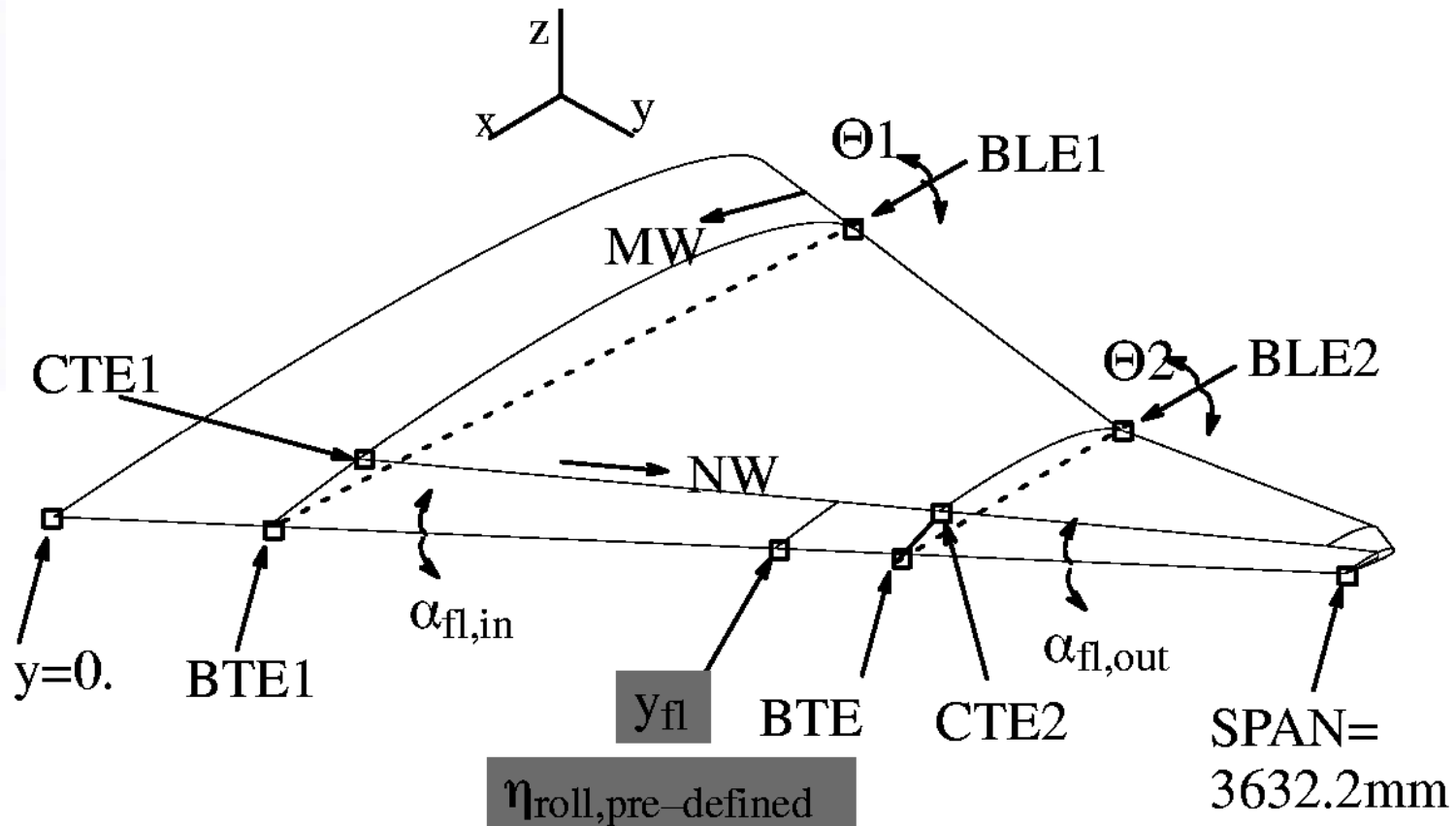
Max. Inb_flap_setting [deg] = 15.0
 Max. Outb_flap_setting [deg] = 15.0
 Max. Inb_hinge_moment [Nm] = 4500.
 Max. Outb_hinge_moment [Nm] = 4500.

Design parameters:

	Min	Max	Base
Flap split:	1	3	3
Inboard Efficiency	0.2	0.5	151
Outboard Efficiency	0.2	0.5	252

X31 wing performance optimisation

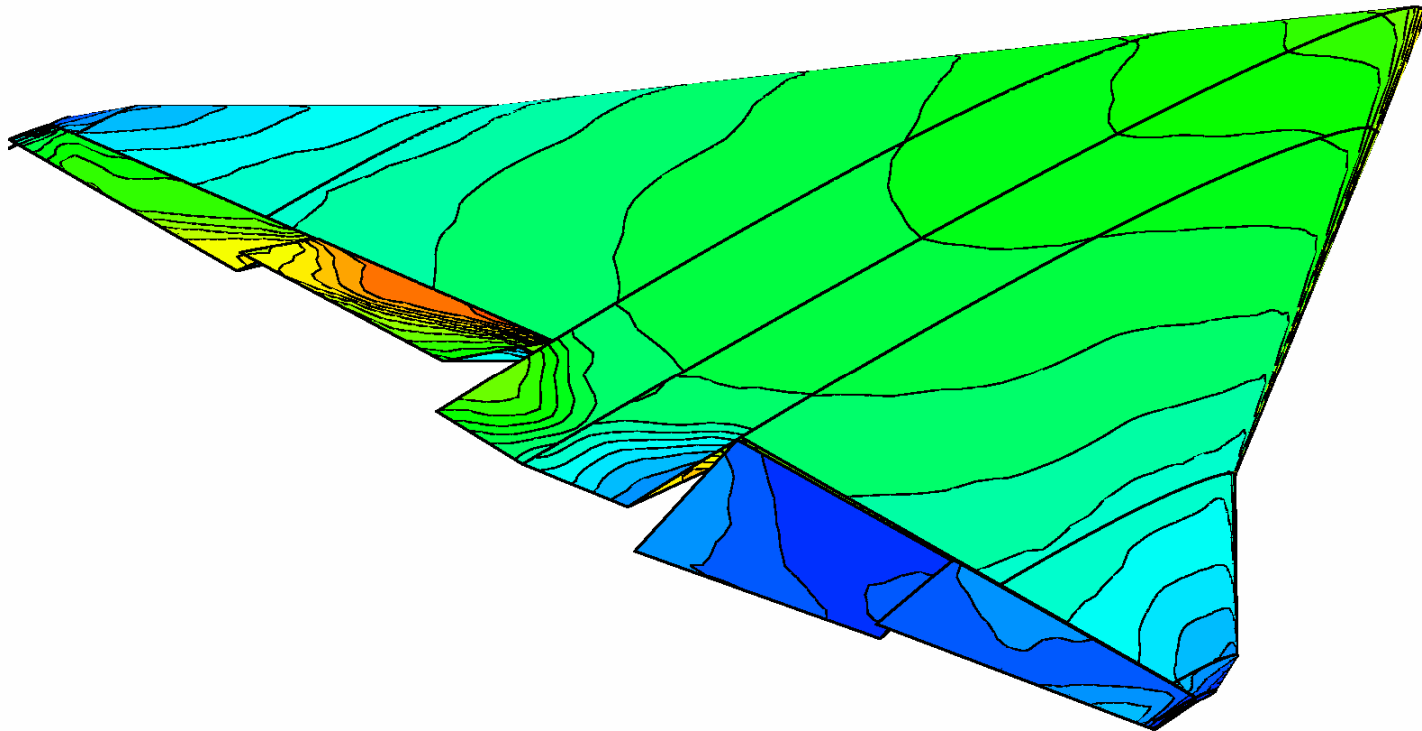
Parameterisation



X31 wing performance optimisation

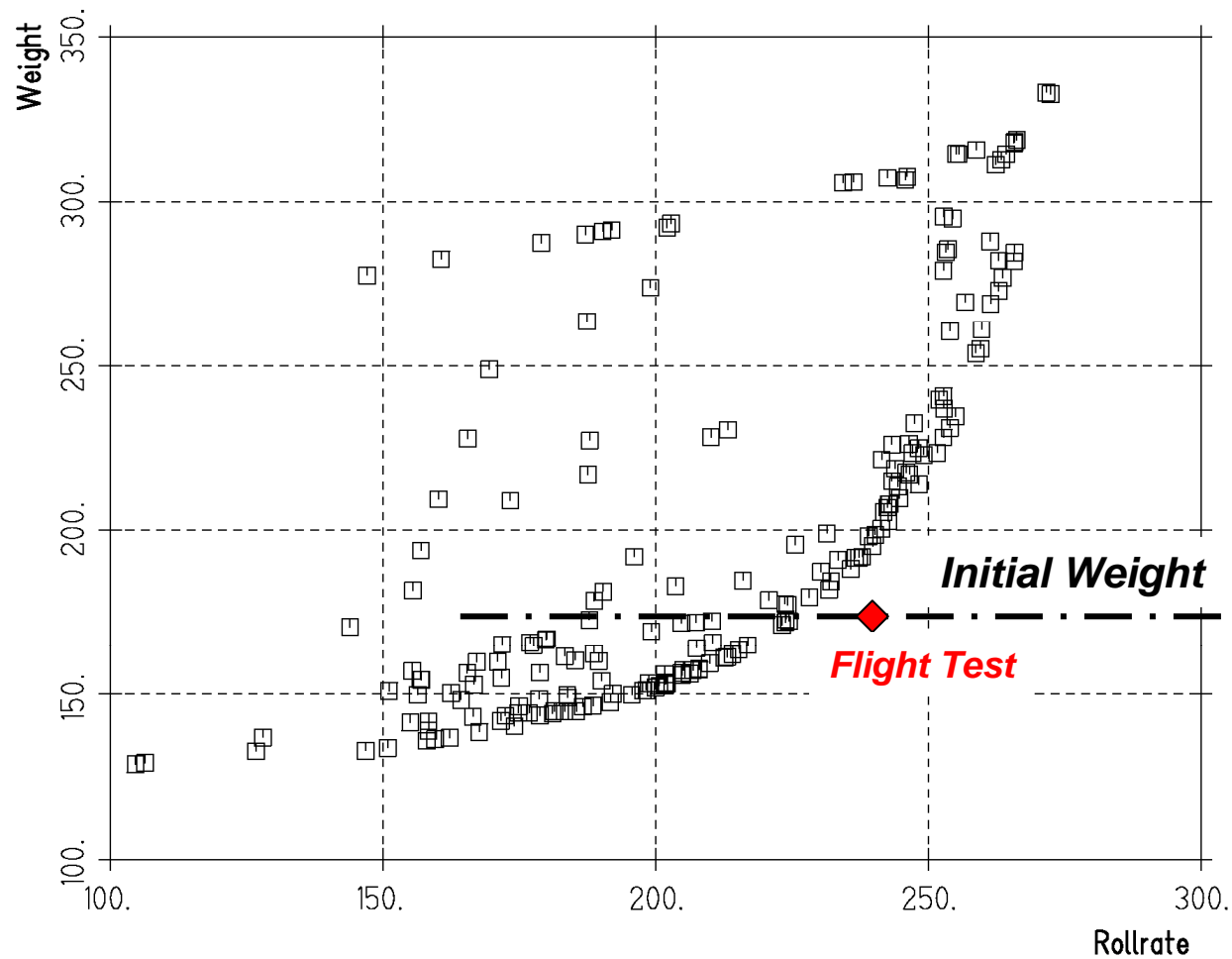
Results - CFD (HISSS-D Panel Method)

$Ma=1.2$ - $\alpha=5.53^\circ$ - $\alpha_{\text{flap,inboard}}=20.0^\circ$ - $\alpha_{\text{flap,outboard}}=10.0^\circ$

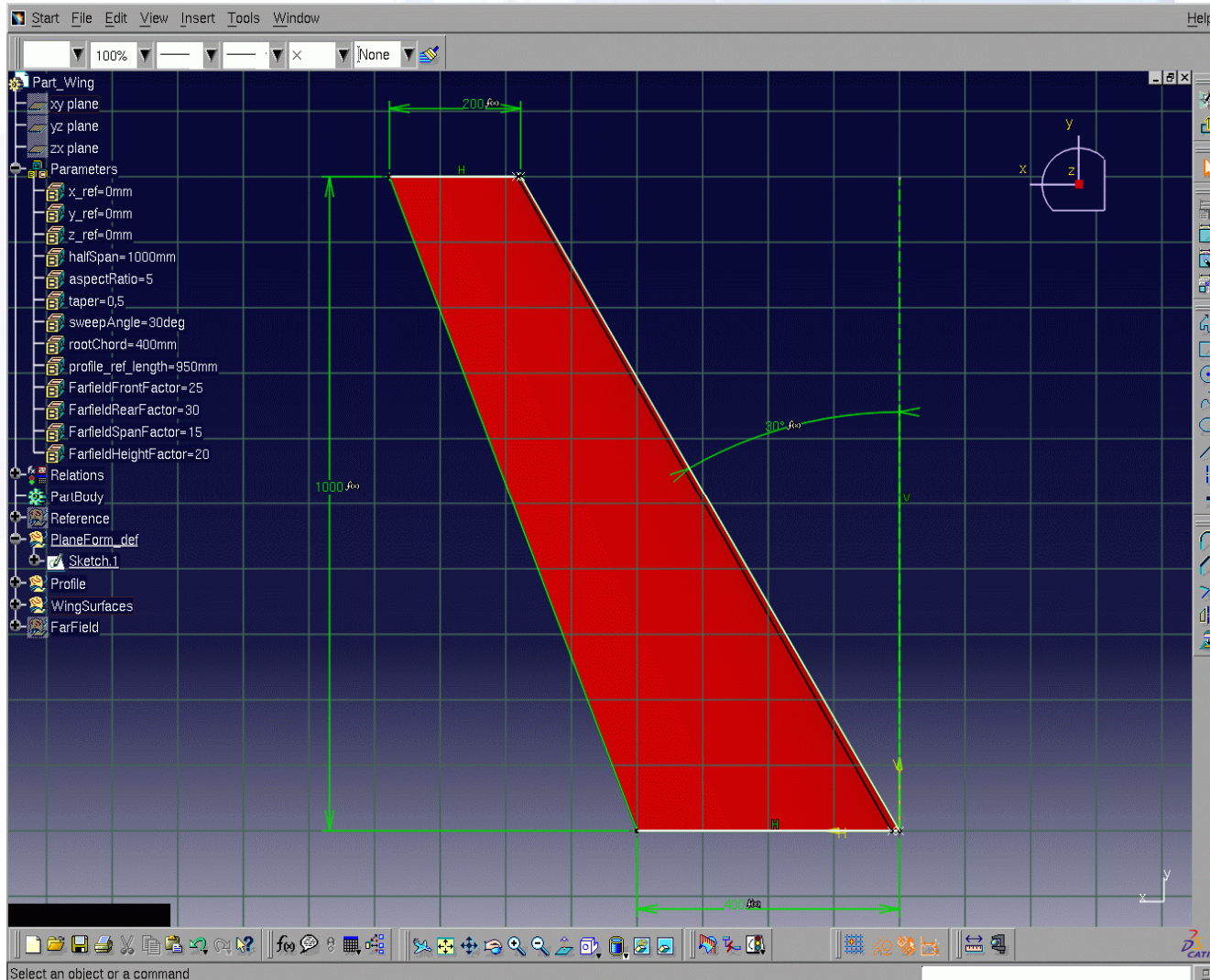


X31 wing performance optimisation

Results - Pareto Frontier



Inviscid shape optimisation of a wing planform – using CATIA_v5



Inviscid shape optimisation of a wing planform – using CATIA_v5

Flow conditions:

Mach= 0.85, angle of attack = 1°

Design parameters:

sweep angle (range: -60° to $+60^\circ$)

halfspan (range: 0.750 m to 1.250 m)

aspect ratio (defined by const. wing plan area constraint)

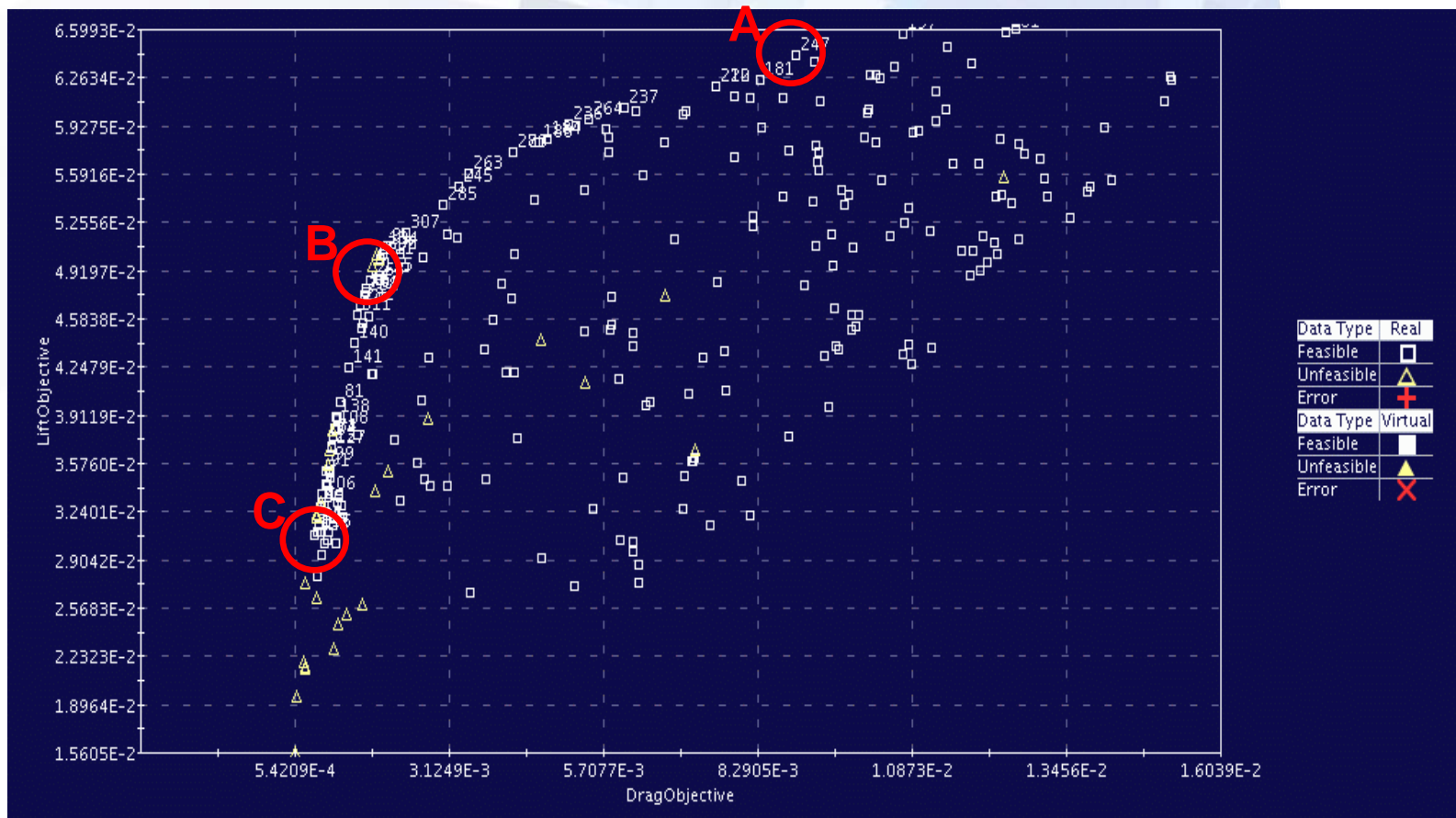
taper ratio (range: 0.2 to 0.8)

Design constraints:

Pitching moment restricted to range -0.025 to $+0.0001$

Inviscid shape optimisation of a wing planform – using CATIA_v5

The correct approach: Wing area kept constant

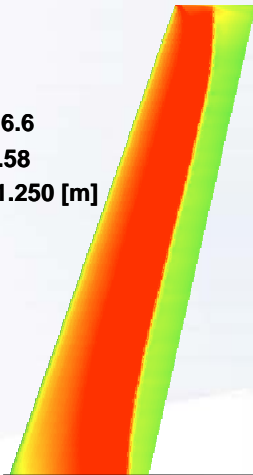


Inviscid shape optimisation of a wing planform – using CATIA_v5

Non-dominated individuals along the Pareto boundary @ A, B and C

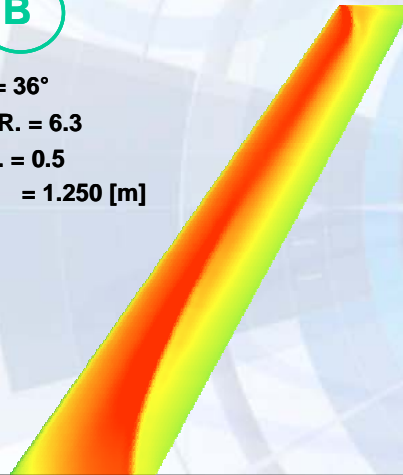
A

Sweep = 20°
 Aspect R. = 6.6
 Taper R. = 0.58
 Halfspan = 1.250 [m]



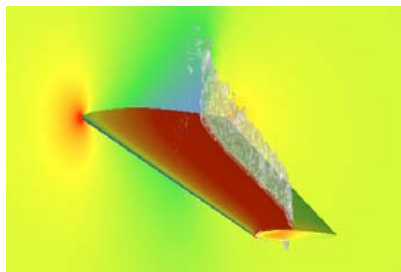
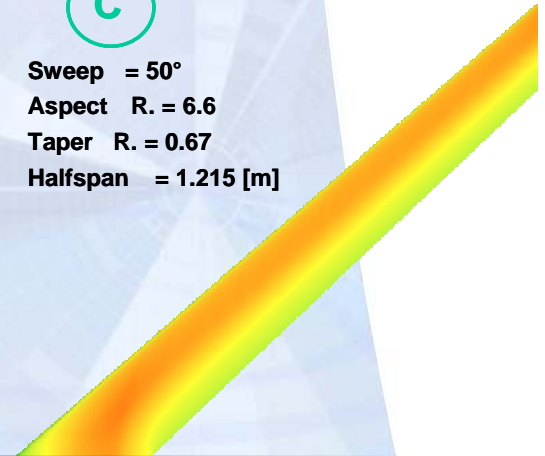
B

Sweep = 36°
 Aspect R. = 6.3
 Taper R. = 0.5
 Halfspan = 1.250 [m]

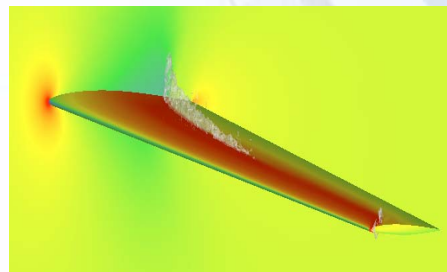


C

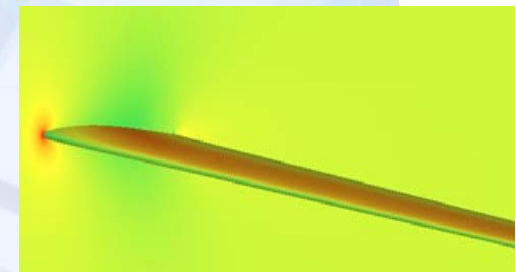
Sweep = 50°
 Aspect R. = 6.6
 Taper R. = 0.67
 Halfspan = 1.215 [m]



Lift = 0.064
 Drag = 0.0089
 Moment = - 0.022



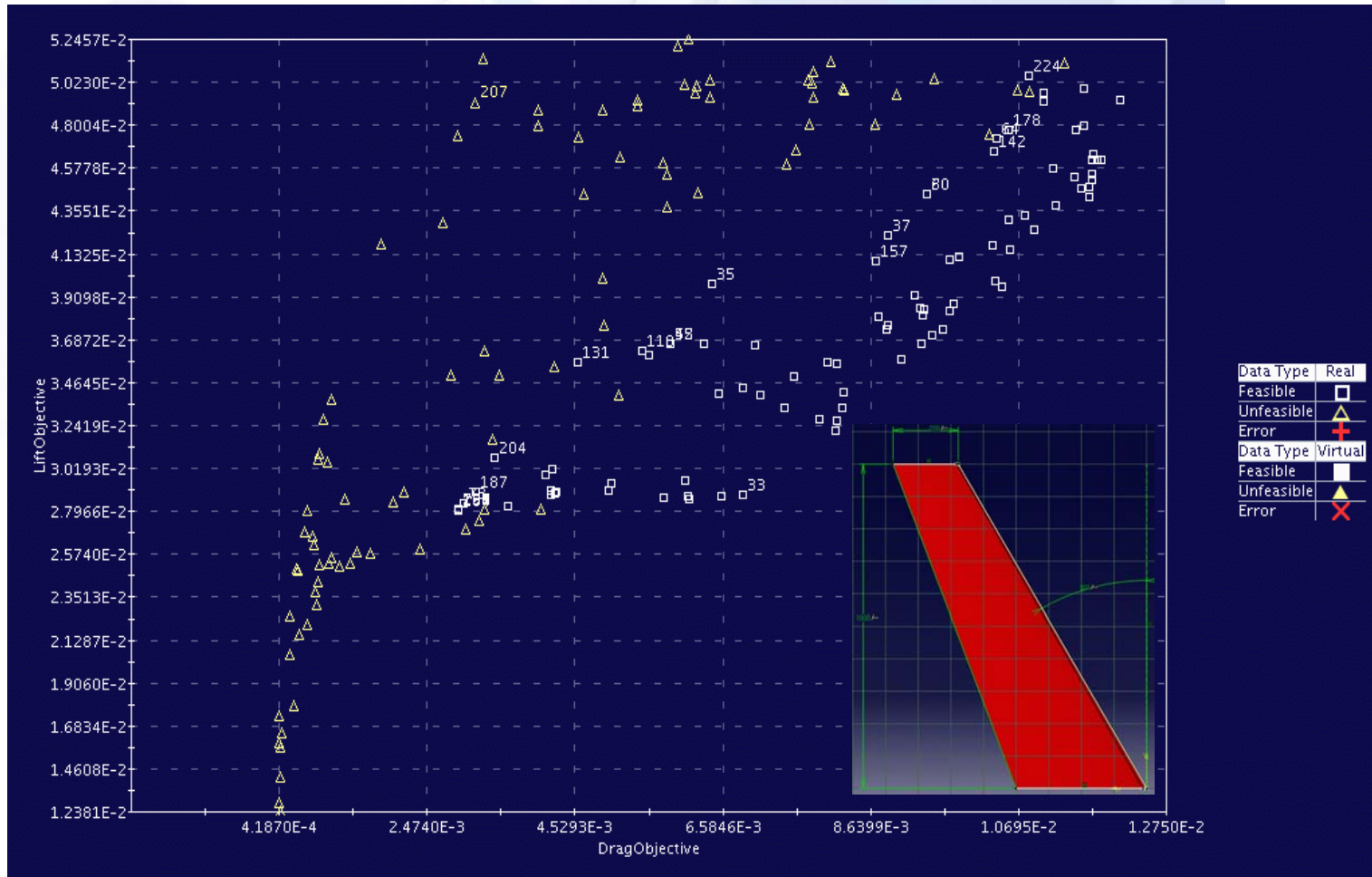
Lift = 0.048
 Drag = 0.0018
 Moment = - 0.025



Lift = 0.031
 Drag = 0.00087
 Moment = - 0.024

Inviscid shape optimisation of a wing planform – using CATIA_v5

The wrong approach: Wing area not fixed !



Conclusions

- Use of evolutionary algorithms is an adequate optimisation means for varying applications (“non-adjoint“)
- including discrete design parameters,
- multi-objective and multi-disciplinary optimisation.

- ‘Pareto’-optimisation does not free the engineer from deciding on appropriate designs,
- but MCDM tools can be used for the latter

- Results presented clearly show the advantages of EAs,
- which does not necessarily mean that these methods are superior in all cases
- ‘Search’ mechanisms (MCDM) are welcome, as industry is looking at IMPROVEMENTS rather than at absolute optima, i.e.
- robust design is “more favourable”

Acknowledgements

The author wishes to thanks :

- Dr. B. Naujoks, University of Dortmund/NUTECH company for his contribution to the airfoil design and description of the Pareto ‘modelling’
- Dr. J. Grashof for his contribution to airfoil optimisation
- Dr. F. Deister for his contribution to the CAD-in-the-loop design optimisation test case
- Dr. M.Stettner for his contribution to the X31 aero elastic case

and

- The ESTECO Trieste Team (C.Poloni, L.Padovan, L. Onesti) and the CAEvolution Munich Team (H.Sippel, L.Fuligno) for their kind and valuable support of the modeFrontier activities at EADS MA



Questions?