

# VARIATIONAL ANALYSIS: FUNDAMENTALS AND NEW TRENDS

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Thursday, 30 August 2012 at 16:00  
Humboldt-Kabinett, Rudower Chaussee 25, 12489 Berlin

## **Abstract**

From one hand, this talk concerns some basic principles and concepts in variational analysis and generalized differentiation. On the other hand, it discusses recent trends in the development of these disciplines and presents new results in this direction with their applications to problems of optimization and control.